



高速筒式绷缝机 ZJ-C1

HIGH SPEED CYLINDER BED INTERLOCK SEWING MACHINE

使用说明书 零件手册

OPERATION MANUAL
PARTS BOOK

中国·中捷缝纫机股份有限公司
ZOJE SEWING MACHINE CO., LTD.

本使用说明书和零件手册内容，为了改良不经预告随时会更改，请谅解为盼。

The description covered in this operation manual and parts book is subject to change for improvement of the commodity without notice.

General Safety Instructions

Warning ! When using this machine, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following.

Read all these instructions before operating this product and save these instructions.

1. Keep work area clean.
 - Cluttered areas and benches invite injuries.
2. Consider work area environment.
 - Do not expose power to rain. Do not use machine tools in damp or wet locations, Keep work area well lit. Do not use power tools where there is risk to cause fire or explosion.
3. Guard against electric shock.
 - Avoid body contact with earthed or grounded surfaces (e.g. pipes, radiators, ranges refrigerators).
4. Keep children away
 - Do not let visitors touch the tool or extension cord.
5. Dress properly.
 - Do not wear loose clothing or jewelry, they can be caught in moving parts. Wear protecting hair covering to contain long hair.
6. Do not abuse the cord.
 - Never carry the machine by cord or yank it to disconnect it from the socket, Keep the cord away from heat, oil and sharp edges.
7. Maintain machine with care.
 - Follow instructions for lubrication and changing accessories. Inspect tool cord periodically and if damaged have it repaired by an authorized serviced facility.
8. Disconnect machine
 - When not in use, before servicing and when changing accessories.
9. Avoid unintentional starting.
 - Do not carry a plugged - in tool with a finger on the switch. Ensure switch is off when plugging in.
10. Check damaged parts.
 - Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function.
11. Warning.
 - The use of any accessory or attachment, other than those recommended in this instruction manual, may present a risk of personal injury.
12. Have your tool repaired by qualified person.
 - Repairs should only be carried out by qualified persons using original spare parts.

Special Warning For Electric Connection !

1. Incorporate this machine only with "CE" certificate hold - to - run control device.
2. Follow the instruction manual device to install control device.
3. Always earth machine appropriately during operation.
4. Before adjustment, parts change or servicing must be sure to pull out the plug from socket to prevent the hazard of unintentionally start of machine.

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1. 依本机器附有台板裁制图及零件组合图所列之配件，依序安装防震机座、线架等。

1. Before installing machine, please refer to table cut-out drawing, and the necessary attachment as enclosed, according to the sequence of installation, to fix cushion base, thread stand.

2. 马达之转向为顺时针方向，皮带之松紧度以用手指向内压下2cm为宜，同时为了安全起见，请将皮带防护罩盖上，并旋紧螺钉。(图1&2)

2. Be sure that the motor turning direction is clockwise, and the motor belt tension can be pressed with finger inward about 2cm. For safety reason, please fasten the belt cover. (Fig 1 & 2)

3. 皮带轮与缝纫速度参照表1。

3. Regarding machine speed and motor pulley diameter, please refer to Table 1.

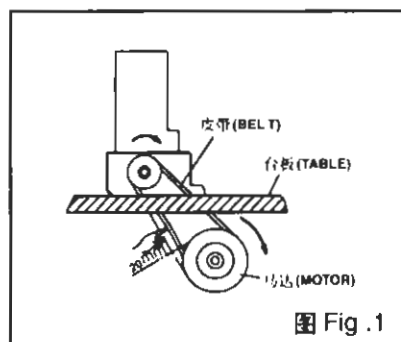


图 Fig .1

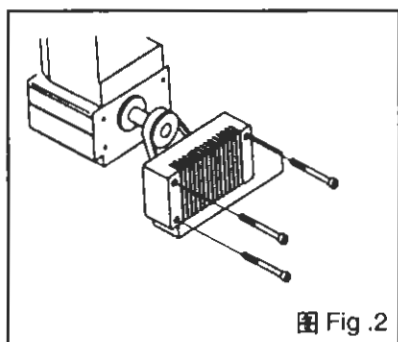


图 Fig .2

Table 1(表 1)			
S.P.M 转速	MOTOR PULLEY SIZE 皮带轮尺寸		BELT 皮带 尺寸
	60HZ	50HZ	
6000	105	125	36"
5500	95	115	↑
5000	85	105	35"
4500	80	90	↓
4000	70	85	34"

注意:

1. 使用新机器最初一个月运转速度约为最高转速的80%，并请选择正确的马达带轮尺寸（如表1）。

Remarks:

1. During the first month of using the machine, the maximum speed shouldn't exceed 80% of the speed listed in Table 1. Make sure to choose the correct size of motor pulley.

2. 台板厚度约50mm。

2. The standard thickness of Table is about 50mm.

马达与皮带

MOTOR AND BELT

1. 离合器马达 1/2 马力（或 400 瓦），3 相 2 极 M 番 V 型皮带。

1. Clutch Motor, 1/2HP(400W), 3 phase, 2 pole M type V belt.

2. 马达的安装位置必须是机器皮带轮与马达皮带轮的中线必须一直线。

2. The center line of both motor's and machine's pulley must be aligned each other, when installing the motor.

润滑

LUBRICATION

1. 请选用 MOBIL #10 或 ESSO #32 或同级的润滑油。
2. 由于新机器在装运前已将油倒尽, 因此新机器在使用前必须注入新油。转开上盖喷油窗(A)将油注入机器中, 待油量满至油标指示上下线之间即可。(图 3、4)
3. 每天必须检视, 如果油已低于油标指示窗之下限, 必须加注新油, 当机器开始运转, 操用前, 检视必须整个润滑系统是否畅顺。

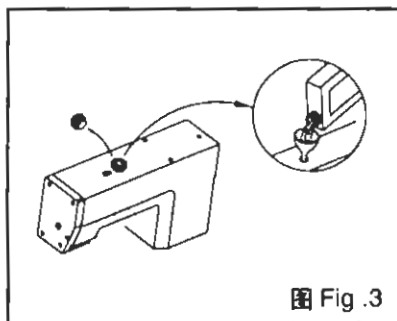


图 Fig. 3

* 新机器或久未使用的机器重新使用时, 请先在针杆上下部加油润滑。

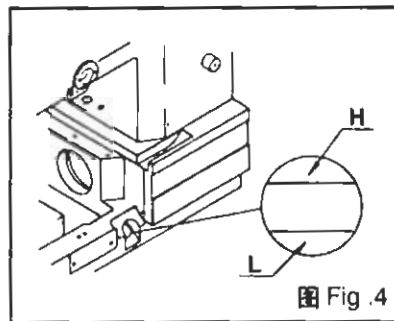


图 Fig. 4

1. Please oil Mobil #10 or Esso #32 or its equivalent.
2. The lubricating oil has been drained from the machine before delivery, to remove screw (A), and fill the oil until the oil level reaches between lines H and L of oil level gauge. (Fig. 3, 4)
3. Be sure to check every day and refill the oil, if oil level is lower than line L of oil level gauge.

* Before starting a brand-new machine or a machine which has not been used for more than a couple of week, oiling the needle bar.

润滑油更换

HOW TO CHANGE OIL

1. 将螺丝(D)松开, 使油箱之油完全排出后再锁紧。(图 5)
2. 为延长本机器寿命, 请于开始使用四星期更新油, 尔后约每四个月更换一次。

1. Loosen Screw (D), drain all the oil from the tank, then fasten the screw. (Fig 5)
2. For extending the life of the machine, change oil after the initial 4-week operation. After that, change oil every four months.

滤油器更换

HOW TO CHANGE OIL FILTER

本机器特别装有滤油器, 约每使用一个月后应卸下清洗, 必要时得换新品。(图 6)

This machine is equipped with an oil filter, and the filter must be cleaned every month, replace the filter if necessary. (Fig 6)

机针与线冷却润滑

LUBRICATE AND THE LOOLING OF NEEDLES AND THREADS

使用硅油满(1)(2)油槽以防止断线。(图7)

Fill reservoir (1) and (2) with silicone oil to prevent the thread from breaking.(Fig 7)

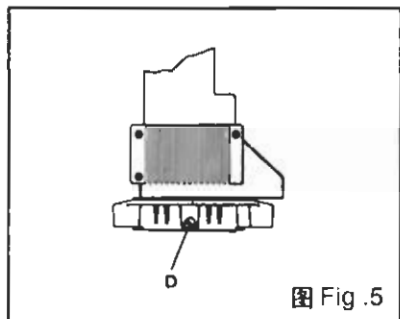


图 Fig .5

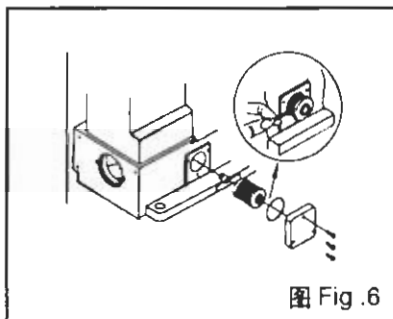


图 Fig .6

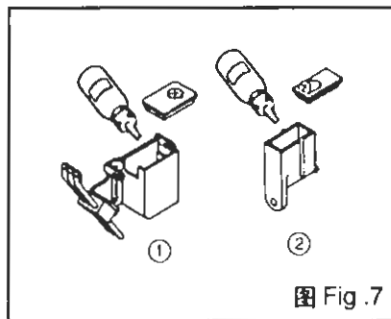


图 Fig .7

机针更换

HOW TO REPLACE THE NEEDLES

1. 选用机针的规格与尺寸请参照(表2)

1. See Table 2 of the sizes and the specifications of the needles.

2. 旋转螺丝(1)并取下针, 将新针插至针座最底端, 并使针之长沟面向自己。(图8)

2. Loosen Screw (1), then pull out the used needles. Insert the new needles into the holder holes as far as they can go, and let the long groove of the needle face you.(Fig 8)

3. 重新锁紧螺丝(1)。

3. Fasten Screw (1)

Table (表2)		
Needle System 针代号	Needle Size/ 针尺寸	
	2 Needles	3 Needles
SCHMETZ UY128GAS	#70	#75
ORGAN 128GAS	#10	#11

* 特殊机种针的代号请参考规格表。

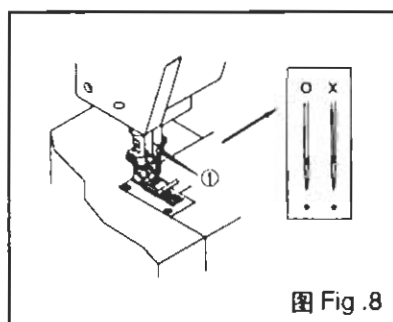


图 Fig .8

* Needle size of special model, please refer to conversion chart.

穿线方法

THREADING

应按照不同缝合情况穿线,错误的穿线方法将引起断线、跳针或缝样不平等现象。必须参照第七页穿线图。

Follow the procedures shown in (Fig 9) for threading. Wrong threading may cause thread breaking, skipping stitch, puckering or unexpected sewing. Please refer to Page 7.

压线松紧度调整

ADJUSTING THREAD TENSION

线的拉力强度必须根据缝料的材质厚薄。线与针距不同而调整,将调节旋钮顺时针方向旋转,线压的越紧;向逆时针方向旋转,线压力越轻。(图9)

The tension of the thread should be adjusted according to:

- 1.The material and the thickness of the fabric being sewed;
- 2.The thread;
- 3.The needle gauge.

If you turn the thread tension knob clockwise, thread will be tighter.(Fig 9)

If you turn it counter-clockwise, will be looser.

针线挑线杆调整

ADJUSTING NEEDLE THREAD TAKE-UP

1.转动手轮使针杆下降至最低位置时,挑线杆座(1)的上边必须成水平,必要时放松螺钉(4)调整之。(图10)

1.When the needle bar is in the lowest position, the top edge of the Needle Thread Take-up should remain horizontal. To adjust the position of the Take-up, loosen the Screw (4) first. (Fig 10)

2.将螺钉(2)松开,调整A B两点的距离约75mm再锁紧。

2.Loosen Screw (2) and adjust the length between point A and B to about 75mm, then fasten Screw (2) tightly.

注:

Note:

欲将针线调松时,将挑线杆(3)向左边方向移动。

To loosen the Needle Thread, turn the Needle Thread Take Up (3) toward the left. To tighten turn it toward the right.

欲将针线调紧时,将挑线杆(3)向右边方向移动。

3.上叉挑线杆(5)不要调动。

3.Do not move the Spreader Thread Take-up (5) when making above adjustments.

上叉挑线杆调整

ADJUSTING SPREADER THREAD TAKE-UP

1.当上叉挑线杆(1)摆至最高点时,张线杆(2)上的小孔(A)必须与张线杆(1)上之长沟底同高。(图11)

1.When the Spreader Thread Take-up (1) is adjusted to the top, the small hole (A) of the other Spreader Thread Take-up must be at the same level with the long groove of the Spreader Thread. (Fig.11)

2. 必要调整时, 先松开螺丝(3)及(4), 上下摆动上叉挑线杆(2), 调整后锁紧之。

2. To adjust, loosen Screw (3) and (4), and move the Spreader Thread Take-up (2) up or down, and then tighten screw again.

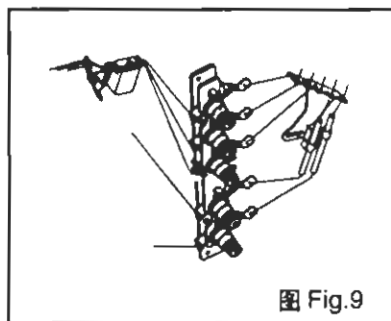


图 Fig.9

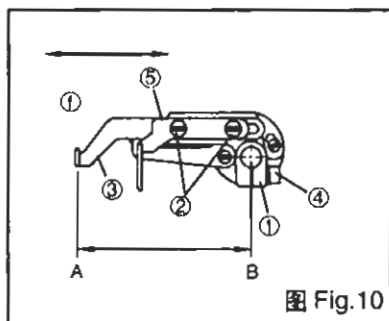


图 Fig.10

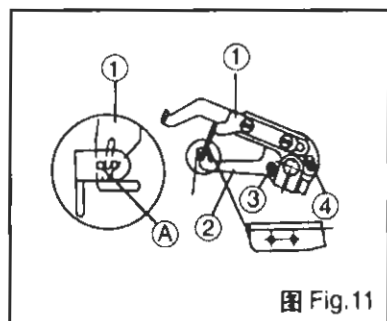


图 Fig.11

压脚调整

ADJUSTING PRESSER FOOT

松开螺钉(1), 左右摇动以调整压脚(2), 使针尖端刚好位于如示之中心点。调整后, 再锁紧螺钉(1)。(图 12)

Loosen Screw (1) and adjust Presser Foot (2) left and right to a proper position to let the needle may get into the centre of Presser Foot's eyelet. After adjusting, tighten screw (1). (Fig.12)

线迹长度调整

ADJUSTING STITCH LENGTH

线迹长度由 1.2 至 4.0mm 或 6—18 针 / 寸无阶段性调整。

Stitch length can be adjusted variably in range from 1.2mm-4.0mm, or 6-18 stitches per inch.

1. 用左手压下按钮(A);再以右手转动手轮直到左手手指感觉按钮嵌入到机器内部卡锁。
2. 持续转动手轮, 选择所需之线迹长度对准(B)然后放开按钮。(图 14)
3. 欲调长针距时, 将手轮逆时针方向旋转;反之则小。
4. 针距之调整会使差动比改变, 故针距调整后, 需接着调整差动比。

1. Keep pressing the push button (A) with your left hand, then turn the hand-wheel with your right hand until your left hand finger feels the push button lock in. (Fig 13)
2. Keep turning hand-wheel for a inquired stitch length, whose scale indicated on the hand-wheel must be aligned with, then stop pressing the button. (Fig 14)
3. Rotate the hand-wheel counter clock-wise to increase the stitch length, and clockwise to decrease.
4. After adjusting stitch length the differential ratio will usually be changed too. So adjustment of differential ratio is required.

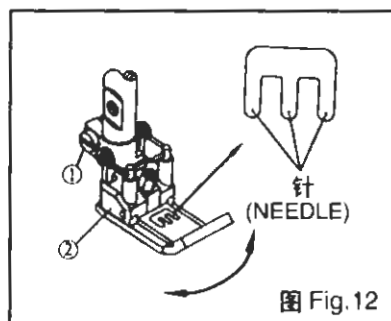


图 Fig.12

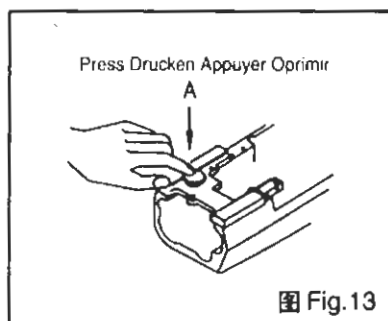


图 Fig.13

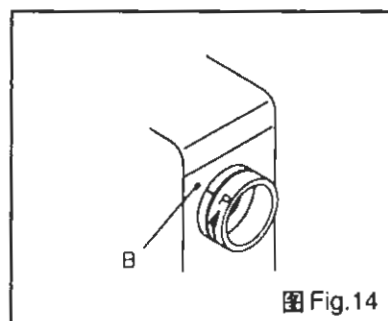


图 Fig.14

差动比调整

ADJUSTING DIFFERENTIAL FEED RATIO

本机器之差动比可从1:0.3调整至1:2.9 松开螺母 (1)，上下移动可调整。(图 15)

The differential Feed Ratio of this machine is adjustable from 1:0.3 to 1:2.9 (Fig 15)

To adjust the ratio,loosen the nut (1),move the indicator (2)up or down.

* 要伸张布料车缝时，则将调整杆(2)往上移。

*To stretch the cloth,move the indicator (2) upward.

* 需要折景车缝时，则将调整杆(2)往下移。

*To gather the cloth,move the indicator (2) upward.

压脚压力强度调整

ADJUSTING THE PRESSURE OF PRESSER FOOT

在布料推送顺畅且缝合完美之情况下，压脚压力尽量轻些。

Pressure of the Presser Foot should be as light as possible,so that cloth can be feed and sewed smoothly.

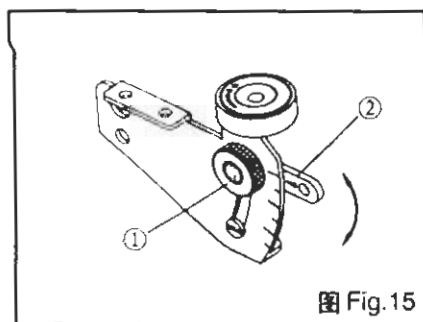


图 Fig.15

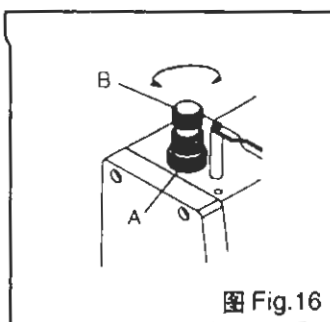


图 Fig.16

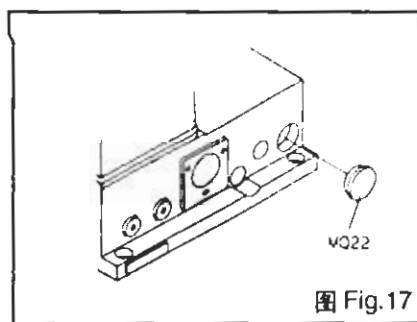


图 Fig.17

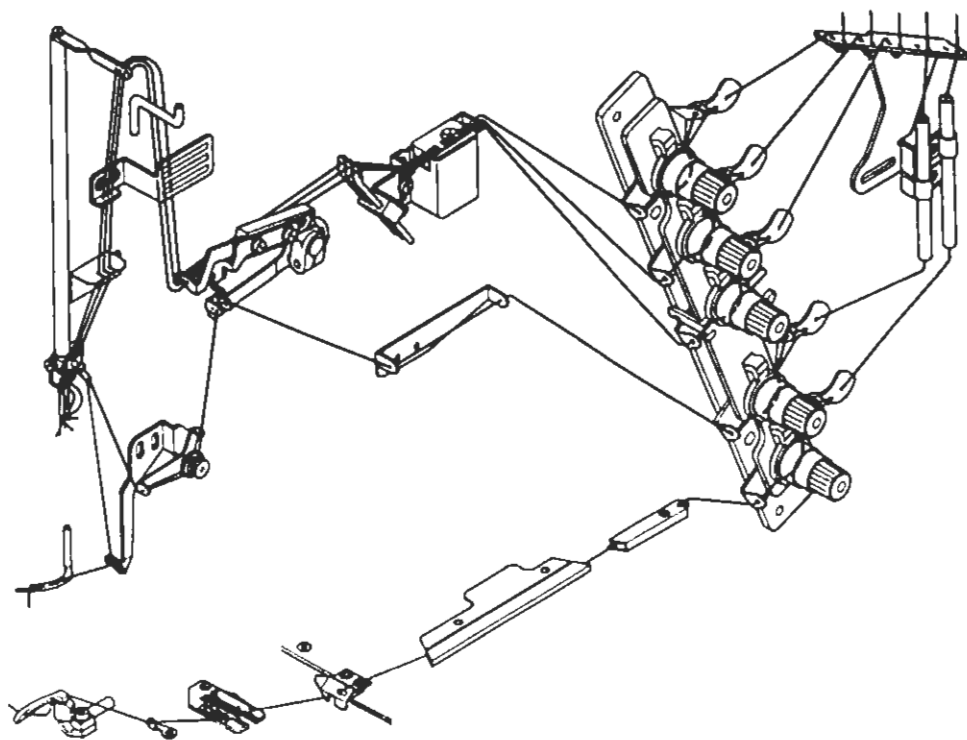
棉屑清除

CLEAN UP DUST

请定期找开MQ22，清除棉屑，以维护机器寿命。(图 17)

Please unplug the stopper MQ22,clean up dust and waste every month.(Fig.17)

THREADING DIAGRAM FOR
CFC/CFE/CHP/CR/CRA/CRB/CRU/CY /CZ/CZP



THREADING DIAGRAM FOR C1

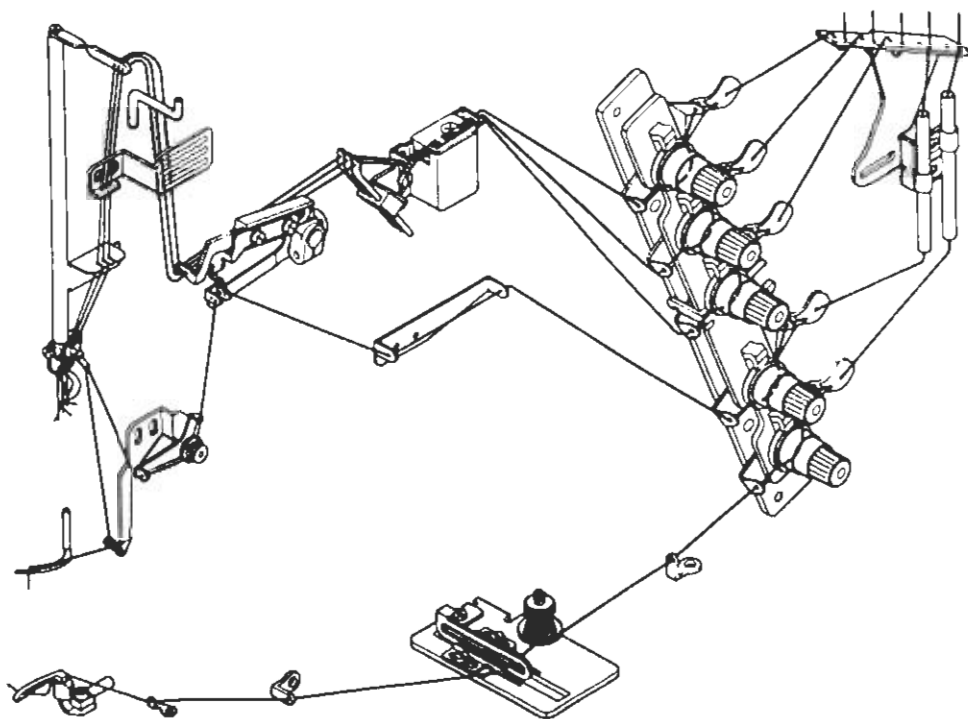


TABLE CUT-OUT - C1-T1

单位/UNIT : MM

所有尺寸公差 / DIFFERENCE : + 2

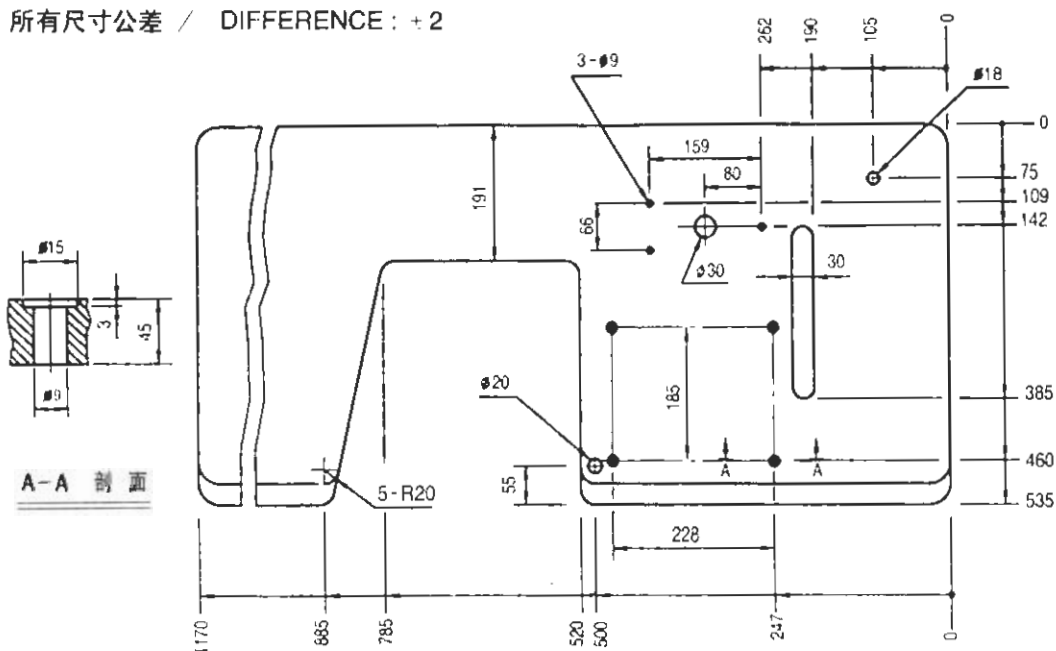


TABLE CUT-OUT - C1-T

单位/UNIT : MM

所有尺寸公差 / DIFFERENCE : + 2

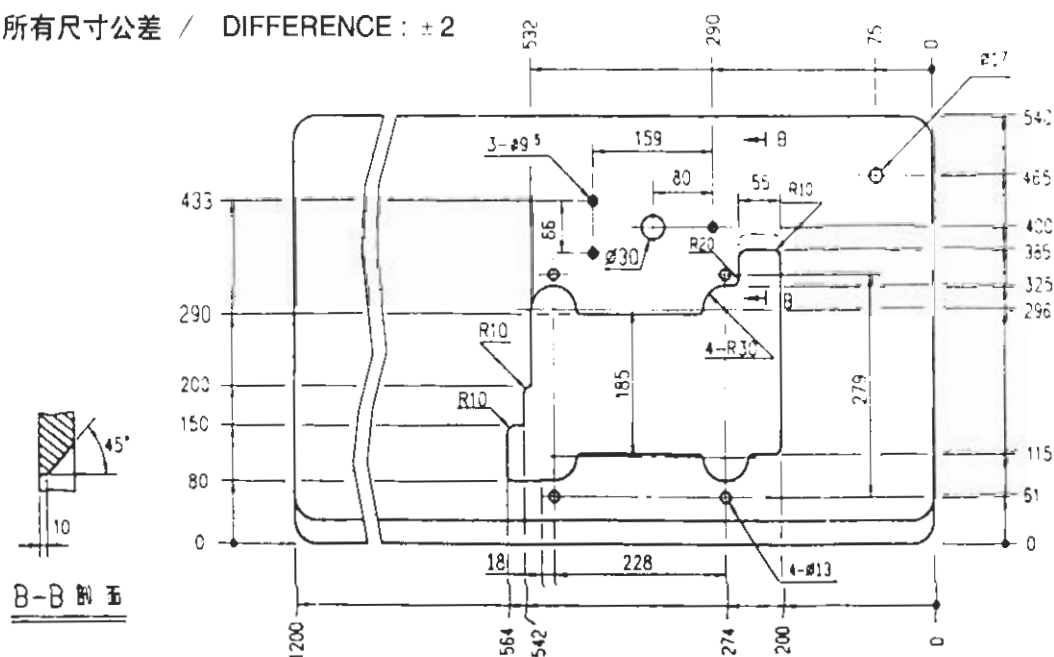


TABLE CUT-OUT - C1-T3

FOR 自动切线

单位/ UNIT : MM

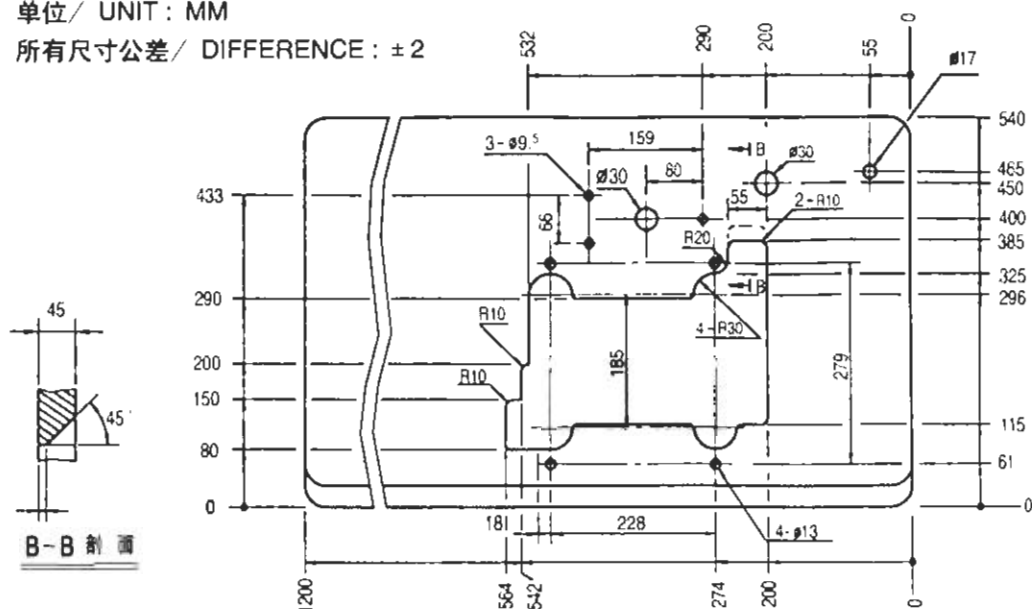
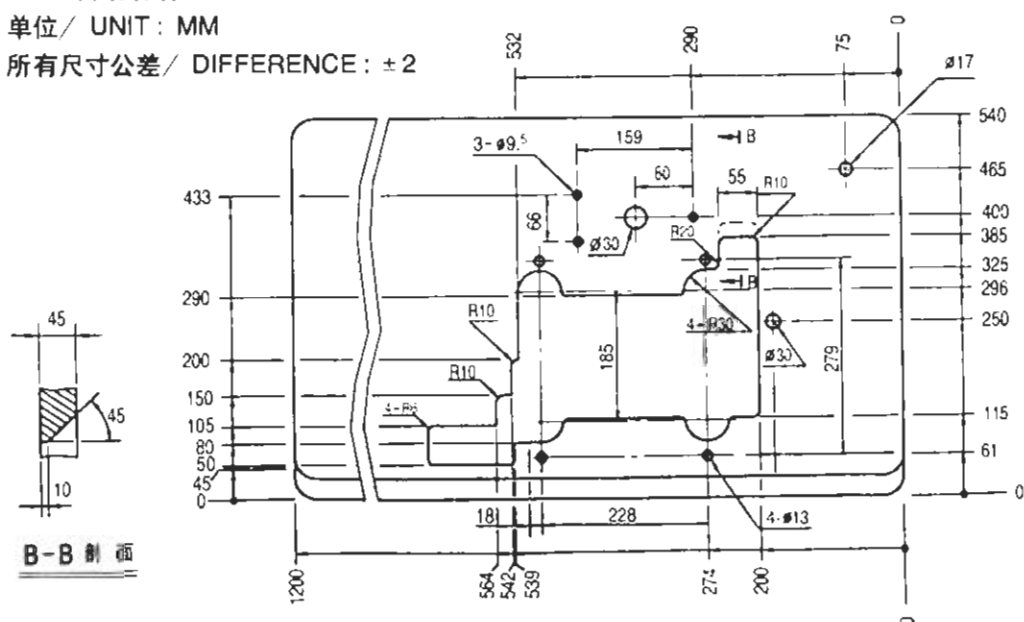
所有尺寸公差/ DIFFERENCE : ± 2 

TABLE CUT-OUT - C1-T2

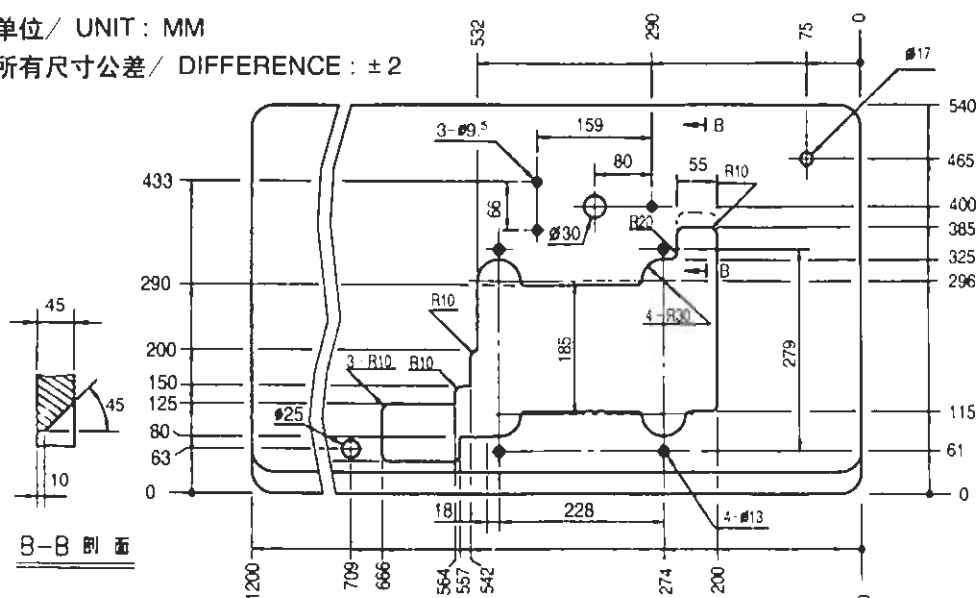
FOR 自动切线

单位/ UNIT : MM

所有尺寸公差/ DIFFERENCE : ± 2 

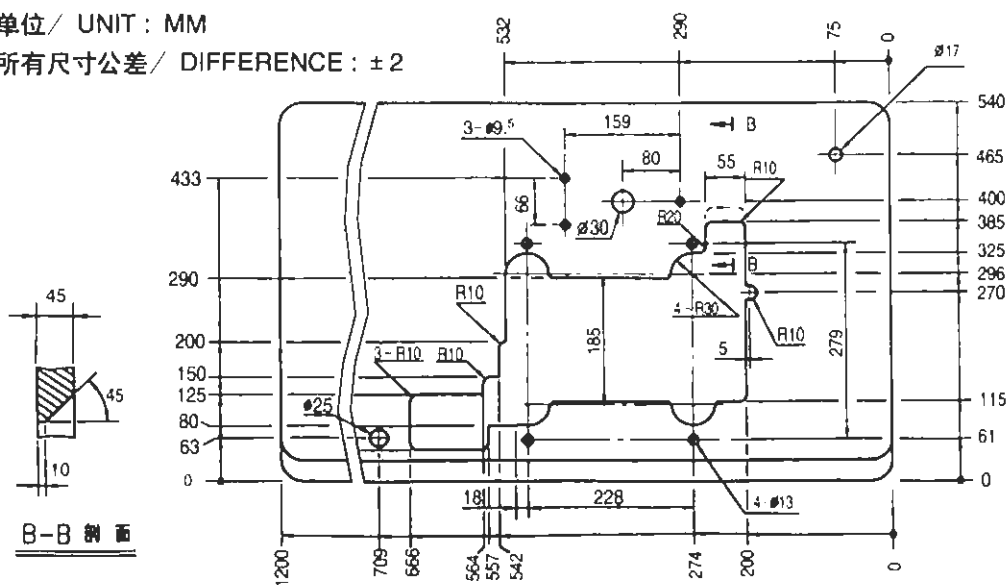
FOR CFE

单位/ UNIT : MM

所有尺寸公差/ DIFFERENCE : ± 2 

FOR CFE

单位/ UNIT : MM

所有尺寸公差/ DIFFERENCE : ± 2 

重要安全事项说明:

IMPORTANT SAFETY INSTRUCTION

1. 搬运作业

(1). 使用全罩二片式的保丽龙将机器包装防护。

(2). 放入纸箱内。

(3). 用手推车或二人用双手抬动搬运。

2. 储存作业

(1). 机器不使用时, 应用防罩将其罩上。

(2). 避免储存于高于 45°C 以上的高温。

3. 作业中

机器不要在高于 40°C 以上的温度工作。

4. 警告

在贴有警告标示之处请注意

1. 机械作动部份, 请注意装上保护装置。

2. 穿线、换线、调整、清洁时请注意关闭电源。

1. Transportation

(1). The machine packed with two piece covers that made of expanded polystyrene to protect it.

(2). Put the machine into a carton.

(3). Use a cart or by two men's hands to move it.

2. Storage

(1). The machine must use duster - cover to cover it when it did not work.

(2). The machine avoid to storage in the temperature more than 45°C.

3. Working

The machine doesn't work over 40°C.

4. Warning

Pay attention to this warning advice as follow.

a. Working area is dangerous.

b. Never touch the needle if the machine is still running.

c. Be careful if you infeed fabric.

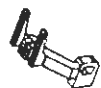
d. Do not insert your finger between needle and roller for transportation on fabric.

Pay attention to the warning sticker.

a. Movable parts must be enclosed with guard when you operate.

b. Pull out the plug from socket when you adjust, thread, change bobbin and needle clean.

规格件表 · CONVERSION CHART

									
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAINFEED DOG	DIFF.FEED DOG	PRESSER FOOT	SPREADER	LOOPER	NEEDLE
机 型	规 格	针 轧	针 板	主送料牙	差动送料牙	压 脚	绷 针	弯 针	针 号
ZJW122/CH-C1	240	M5240	E3524P	D4206	H4258	P0024	MH41E	MT01	UY128GAS#11
	248	M5248	E3525P	D4206	H4258	P0025			
	256	M5356	E3826S	D4206	H4258	P0216			
	356	M5356	E3826P	D4206	H4258	P0216			
	364	M5364	E3827P	D4207	H4259	P0217			
ZJU122/CH-C1	240	M5240	E3524P	D4206	H4258	P0314		MT01	UY128GAS#11
	248	M5248	E3525P	D4206	H4258	P0315			
	256	M5356	E3826S	D4206	H4258	P0416			
	356	M5356	E3826P	D4206	H4258	p0416			
	364	M5364	E3827P	D4207	H4259	P0417			
ZJW122 CH/UTP(UTR)-C1	240	M5240	E3524P	D4206	H4258	P0024	MH41E	MT01	UY128GAS#11
	248	M5248	E3525P	D4206	H4258	P0025			
	256	M5356	E3826S	D4206	H4258	P0216			
	356	M5356	E3826P	D4206	H4258	P0216			
	364	M5364	E3827P	D4207	H4259	P0217			
ZJU122 CH/UTQ(UTS)-C1	240	M5240	E3524P	D4206	H4258	P0314		MT01	UY128GAS#11
	248	M5248	E3525P	D4206	H4258	P0315			
	256	M5356	E3826S	D4206	H4258	P0416			
	356	M5356	E3826P	D4206	H4258	p0416			
	364	M5364	E3827P	D4207	H4259	P0417			
ZJW122/CHA-C1	356	M5356	E3826Q	D4206	H4258	p0216	MH41E	MT01	UY128GAS#11

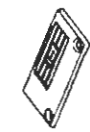
规格件表 · CONVERSION CHART

									
MODEL 机 型	SUB-CLASS 规 格	NEEDLE CLAMP 针 轧	NEEDLE PLATE 针 板	MAINFEED DOG 主送料牙	DIFF.FEED DOG 差动送料牙	PRESSER FOOT 压 脚	SPREADER 绷 针	LOOPER 弯 针	NEEDLE 针 号
ZJU/CHA-C1	356	M5356	E3826Q	D4206	H4258	P0416	-	MT01	UY128GAS#11
ZJW123/CHE-C1	240	M5240	E2324P	D2109	H2219	P2904	MH41E	MT01	UY128GAS#11
	248	M5248	E2325P	D2109	H2219	P2905			
	356	M5356	E2326P	D2110	H2220	P2906			
	364	M5364	E2327P	D2110	H2220	P2907			
ZJW132	356	M5356	E2326P	D2110	H2220	P2906	MH41E	MT01	UY128GAS#11
/CHE/UTP(UTR)-C1	364	M5364	E2327P	D2110	H2220	P2907			
ZJW152	356	M5356	E4326P	D3216	H3262	P2416			
/CZ/UTP/RLQ-C1	364	M5364	E4327P	D3217	H3263	p2417			
ZJU152	356	M5356	E4326P	D3216	H3262	P2416	-	MT01	UY128GAS#11
/CZ/UTO/RLQ-C1	364	M5364	E4327P	D3217	H3263	p2417			
ZJW152	356	M5356	E4326P	D3216	H3262	P2416			
/CZ/CLA/UTP/RLQ-C1	364	M5364	E4327P	D3217	H3263	p2417			
ZJU152	356	M5356	E4326P	D3216	H3262	P2416	-	MT01	UY128GAS#11
/CZ/CLA/UTP/RLQ-C1	364	M5364	E4327P	D3217	H3263	p2417			
ZJW152	356	M5356	E4326P	D3216	H3262	P2416			
/CZP/RLQ-C1	364	M5364	E4327	D3217	H3263	p2417			
ZJU152	356	M5356	E4326	D3216	H3262	P2416	-	MT01	UY128GAS#11
/CZP/RLQ-C1	364	M5364	E4327	D3217	H3263	p2417			
ZJW152	356	M5356	E4326	D3216	H3262	P2416			
/CZP/CLA/RLQ-C1	364	M5364	E4327	D3217	H3263	p2417			
ZJU152	356	M5356	E4326	D3216	H3262	P2416	-	MT01	UY128GAS#11
/CZP/CLA/RLQ-C1	364	M5364	E4327	D3217	H3263	p2417			
ZJW152	356	M5356	E4326	D3216	H3262	P2416			
/CZP/CLA/RLQ-C1	364	M5364	E4327	D3217	H3263	p2417			

规格件表 · CONVERSION CHART

									
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAINFEED DOG	DIFF FEED DOG	PRESSER FOOT	SPREADER	LOOPER	NEEDLE
机 型	规 格	针 轧	针 板	主送料牙	差动送料牙	压 脚	绷 针	弯 针	针 号
ZJW162-C1	240	M5240	E3544	D4206	H4258	P0234	MH41E	MT01A	UY128GAS #14-16
	248	M5248	E3545	D4206	H4258	P0235			
	356	M5356	E3846	D4206	H4258	P0226			
	364	M5364	E3847	D4207	H4259	P0227			
ZJU162-C1	240	M5240	E3544	D4206	H4258	P0234	-	MT01	UY128GAS#11
	248	M5248	E3545	D4206	H4258	P0235			
	356	M5356	E3846	D4206	H4258	P0226			
	364	M5364	E3847	D4207	H4259	P0227			
ZJW162 /UTP(UTR)-C1	240	M5240	E3544	D4206	H4258	P0234	MH41E	MT01A	UY128GAS #14-16
	248	M5248	E3545	D4206	H4258	P0235			
	356	M5356	E3846	D4206	H4258	P0226			
	364	M5364	E3847	D4207	H4259	P0227			
ZJU162 /UTQ(UTR)-C1	240	M5240	E3544	D4206	H4258	P0234	-	MT01A	UY128GAS #14-16
	248	M5248	E3545	D4206	H4258	P0235			
	356	M5356	E3846	D4206	H4258	P0226			
	364	M5364	E3847	D4207	H4259	P0227			
ZJW222 /CQ-C1	240	M5240	E4124P	D3216	H3362	P1814	MH41E	MT01	UY128GAS#11
	248	M5248	E 4125P	D3216	H3362	P1815			
	356	M5356	E4426P	D3216	H3362	P2116			
	364	M5364	E4427P	D3217	H3363	P2117			
ZJU222/CQ-C1	240	M5240	E4124P	D3216	H3362	P2314	-	MT01A	UY128GAS#11
	248	M5248	E4125P	D3216	H3362	P2315			
	356	M5356	E4426P	D3216	H3362	P2616			
	364	M5364	E4427P	D3217	H3363	P2616			

规格件表 · CONVERSION CHART

									
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAINFEED DOG	DIFF. FEED DOG	PRESSER FOOT	SPREADER	LOOPER	NEEDLE
机 型	规 格	针 轧	针 板	主送料牙	差动送料牙	压 脚	绷 针	弯 针	针 号
ZJU222/CQ-C1	364	M5364	E4427P	D3217	H3363	P2617	-	MT01	UY128GAS#11
ZJW222/CQA/CLA-C1	256	M5356	E2326Q	D2110	H2220Q	P2906Q	MH41E	MT01	UY128GAS#11
ZJW322/CC-C1	356	M5356	E2826P	D2107L	H3259M	P1406	MH41E	MT01	UY128GAS#11
	364	M5364	E2827P	D2107L	H3259M	P1407			
ZJU322/CC-C1	356	M5356	E2826P	D2107L	H3259M	P1406	-	MT01	UY128GAS#11
	364	M5364	E2827P	D2107L	H3259M	P1407			
ZJW322/CC/UPT(UTR)-C1	356	M5356	E2826P	D2107L	H3259M	P1406	MH41E	MT01	UY128GAS#11
	364	M5364	E2827P	D2107L	H3259M	P1407			
ZJU322	356	M5356	E2826P	D2107L	H3259M	P1406	-	MT01	UY128GAS#11
CC/UTQ(UTS)-C1	364	M5364	E2827P	D2107L	H3259M	P1407			
ZJW322/CD-C1	356	M5356	E3626P	D4206	H4158	P1406	MH41E	MT01	UY128GAS#11
	364	M5364	E3627P	D4207	H4159	P1407			
ZJU322/CD-C1	356	M5356	E3626P	D4206	H4158	P1606	-	MT01	UY128GAS#11
	364	M5364	E3627P	D4207	H4159	P1607			
ZJW322	356	M5356	E3626P	D4206	H4158	P1406	MH41E	MT01	UY128GAS#11
/CD/UTP(UTR)-C1	364	M5364	E3627P	D4207	H4159	P1407			
ZJU322	356	M5356	E3626P	D4206	H4158	P1606	-	MT01	UY128GAS#11
/CD/UTQ(UTS)-C1	364	M5364	E3627P	D4207	H4159	P1607			
ZJW322/CE-C1	356	M5356	E2626P	D2107	H3159	P1406	MH41E	MT01	UY128GAS#11
	364	M5364	E2627P	D2107	H3159	P1407			
ZJU322/CE-C1	356	M5356	E2626P	D2107	H3159	P1406	-	MT01	UY128GAS#11
	364	M5364	E2627P	D2107	H3159	P1407			

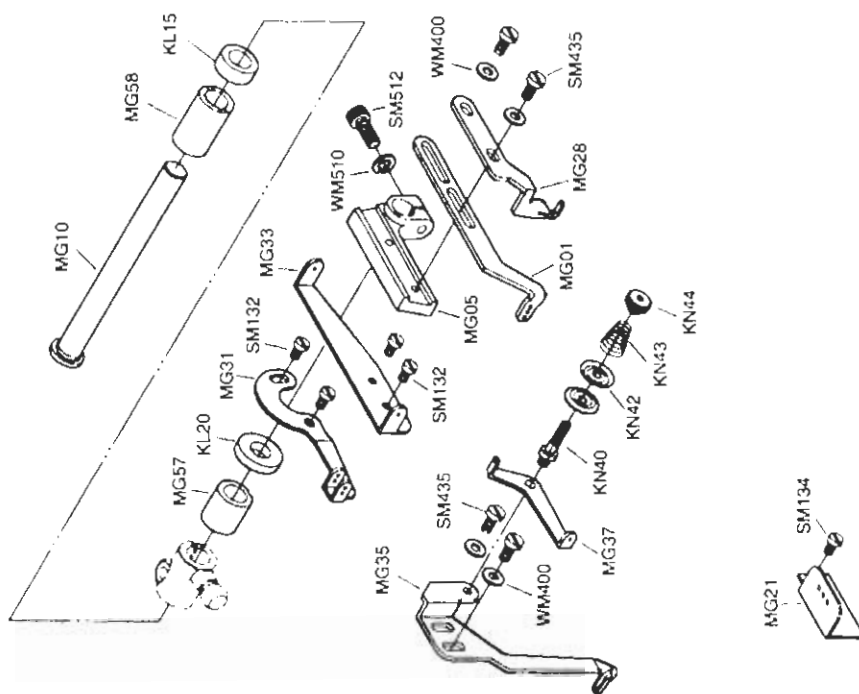
规格件表 · CONVERSION CHART

									
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAINFEED DOG	DIFF. FEED DOG	PRESSER FOOT	SPREADER	LOOPER	NEEDLE
机 型	规 格	针 孔	针 板	主送料牙	差动送料牙	压 脚	绷 针	弯 针	针 号
ZJW322/CE/UTP (UTR)-C1	356	M5356	E2626P	D2107	H3159	P1406	MH41E	MT01	UY128GAS#11
	364	M5364	E2627P	D2107	H3159	P1407	-	-	-
ZJU322/CE/UTQ (UTS)-C1	356	M5356	E2626P	D2107	H3159	P1606	-	MT01	UY128GAS#11
	364	M5364	E2627P	D2107	H3159	P1607	-	-	-
ZJU322/CF-C1	248	M5348	E2625P	D2106	H3158	P1605	-	MT01	UY128GAS#11
ZJU322/CF/UTQ (UTS)-C1	248	M5348	E2625P	D2106	H3158	P1605	-	MT01	UY128GAS#11
ZJW512/FE (FFC)-C1	240	M5240	E3524P	D4206	H4258	P2914	MH41E	MT01	UY128GAS#11
	356	M5356	E3826P	D4206	H4258	P3216	-	-	-
	364	M5364	E3827P	D4207	H4259	P3217	-	-	-
ZJU512/FE (FFC)-C1	240	M5240	E3524P	D4206	H4258	P3414	-	MT01	UY128GAS#11
	356	M5356	E3826P	D4206	H4258	P3716	-	-	-
	364	M5364	E3827P	D4207	H4259	P3717	-	-	-
ZJW522/FE(FFC)/ CRA/CL-C1	356	M5356	E6426	D3222	H3268	P3116P	MH41E	MT01	UY128GAS#11
	364	M5364	E6427	D3222	H3268	P3117P	-	-	-
ZJU522/FE(FFC)/ CRA/CL-C1	356	M5356	E6426	D3222	H3268	P3116P	-	MT01	UY128GAS#11
ZJW522/FE(FFC)/ CRB/CL-C1	364	M5364	E6427	D3222	H3268	P3117P	MH41E	MT01	UY128GAS#11
	356	M5356	E6426	D3222	H3268	P3116P	-	-	-
ZJU522/FE(FFC)/ CRB/CL-C1	364	M5364	E6427	D3222	H3268	P3117P	-	MT01	UY128GAS#11
ZJW532CRA/UTP /CL/RLP/CX-C1	356	M5356	E6426	D3222	H3268	P3817Q	MH41E	MT01	UY128GAS#11
	364	M5364	E6427	D3222	H3268	P3817Q	-	-	-

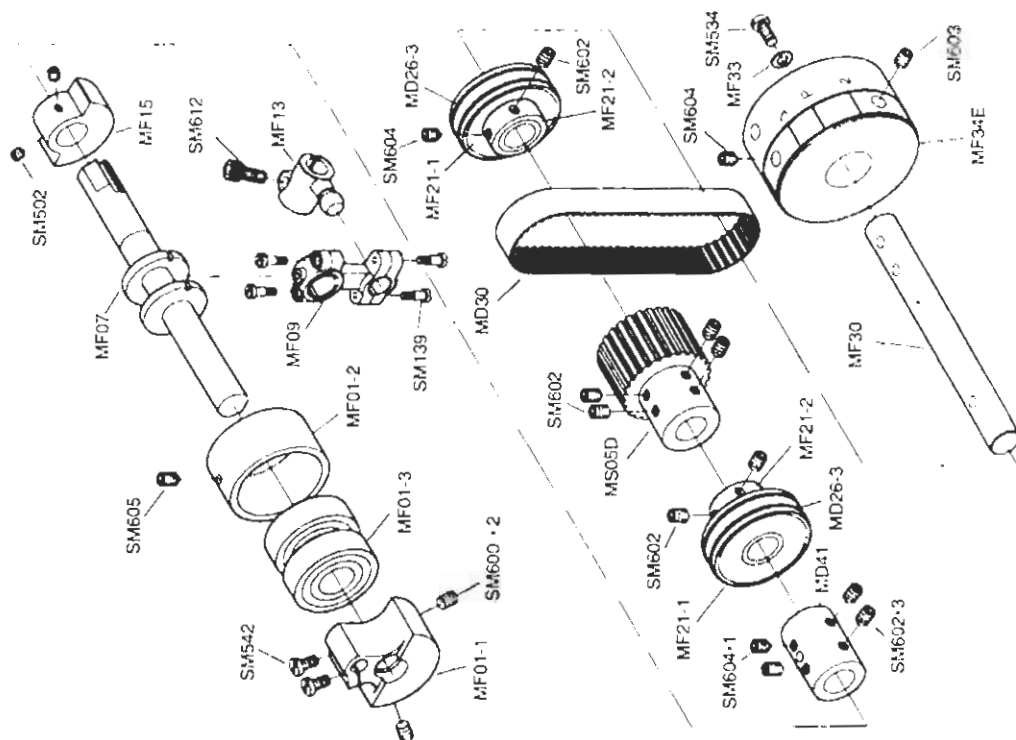
规格件表 · CONVERSION CHART

MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAINFEED DOG	DIFF. FEED DOG	PRESSER FOOT	SPREADER	LOOPER	NEEDLE
机 型	规 格	针 乳	针 板	主送料牙	差动送料牙	压 脚	螺 针	弯 针	针 号
ZJU532CRA/UTQ /CL/RLP/CX-C1	356	M5356	E6426	D3222	H3268	P3816Q	-	MT01	UY128GAS#11
	364	M5364	E6427	D3222	H3268	P3817Q	-	MT01	UY128GAS#11
ZJU532CRB/UTP CL/RLP/CX-C1	356	M5356	E6426	D3222	H3268	P3816Q	MH41E	MT01	UY128GAS#11
	364	M5364	E6427	D3222	H3268	P3817Q	-	MT01	UY128GAS#11
ZJU532CRB/UTQ CL/RLP/CX-C1	356	M5356	E6426	D3222	H3268	P3816Q	-	MT01	UY128GAS#11
	364	M5364	E6427	D3222	H3268	P3817Q	MH41E	MT01	UY128GAS#11
ZJW542CFC (CFE)/CL-C1	240	M5240	E2324P	D2109	H2219	P2904	-	MT01	UY128GAS#11
	248	M5248	E2325P	D2109	H2219	P2905	-	MT01	UY128GAS#11
	356	M5356	E2326P	D2110	H2220	P2906	-	MT01	UY128GAS#11
	364	M5364	E2327P	D2110	H2220	P2907	-	MT01	UY128GAS#11
ZJU542CFC (CFE)/CL-C1	240	M5240	E2324P	D2109	H2219	P2904	-	MT01	UY128GAS#11
	248	M5248	E2325P	D2109	H2219	P2905	-	MT01	UY128GAS#11
	356	M5356	E2326P	D2110	H2220	P2906	-	MT01	UY128GAS#11
	364	M5364	E2327P	D2110	H2220	P2907	-	MT01	UY128GAS#11
ZJU812CRL /RL-C1	356	M5356	E0226Q	D2101Q	H2203Q	P2766	MH41E	MT01	UY128GAS#11
	364	M5364	E0227Q	D2101Q	H2203Q	P2767	-	MT01	UY128GAS#11
ZJU812CRL /RL-C1	356	M5356	E0226Q	D2101Q	H2203Q	P0966	-	MT01	UY128GAS#11
	364	M5364	E0227Q	D2101Q	H2203Q	P0967	-	MT01	UY128GAS#11
ZJW812CRL /CHP/RL-C1	356	M5356	E0226Q	D2101Q	H2203Q	P2766	MH41E	MT01	UY128GAS#11
	364	M5364	E0227Q	D2101Q	H2203Q	P2767	-	MT01	UY128GAS#11
ZJU812CRL CHP/RL-C1	356	M5356	E0226Q	D2101Q	H2203Q	P0966	-	MT01	UY128GAS#11
	364	M5364	E0227Q	D2101Q	H2203Q	P0967	-	MT01	UY128GAS#11

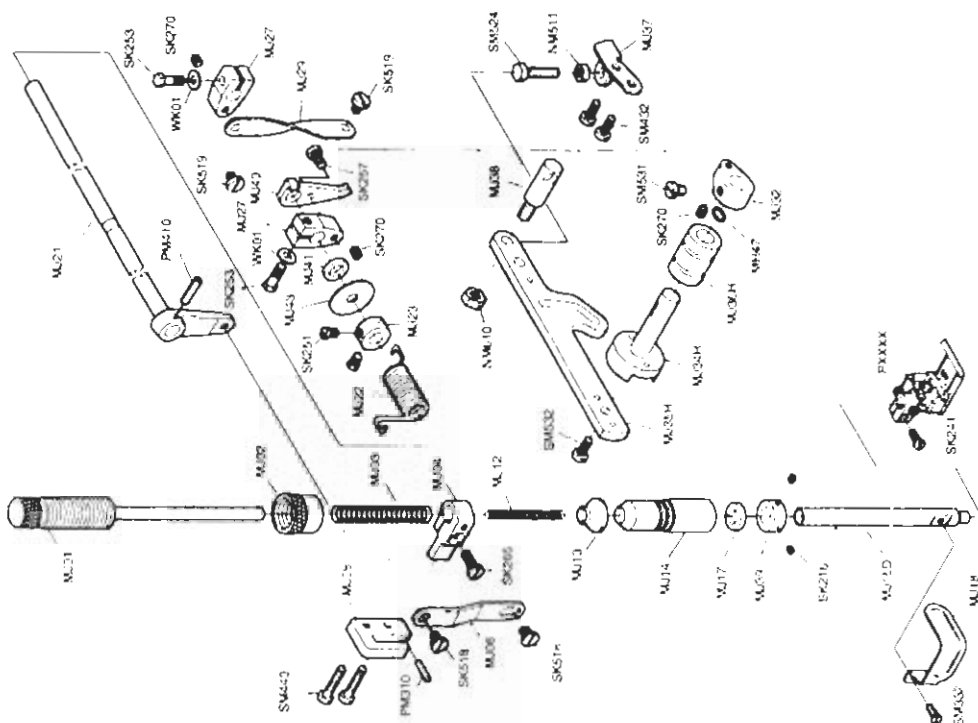
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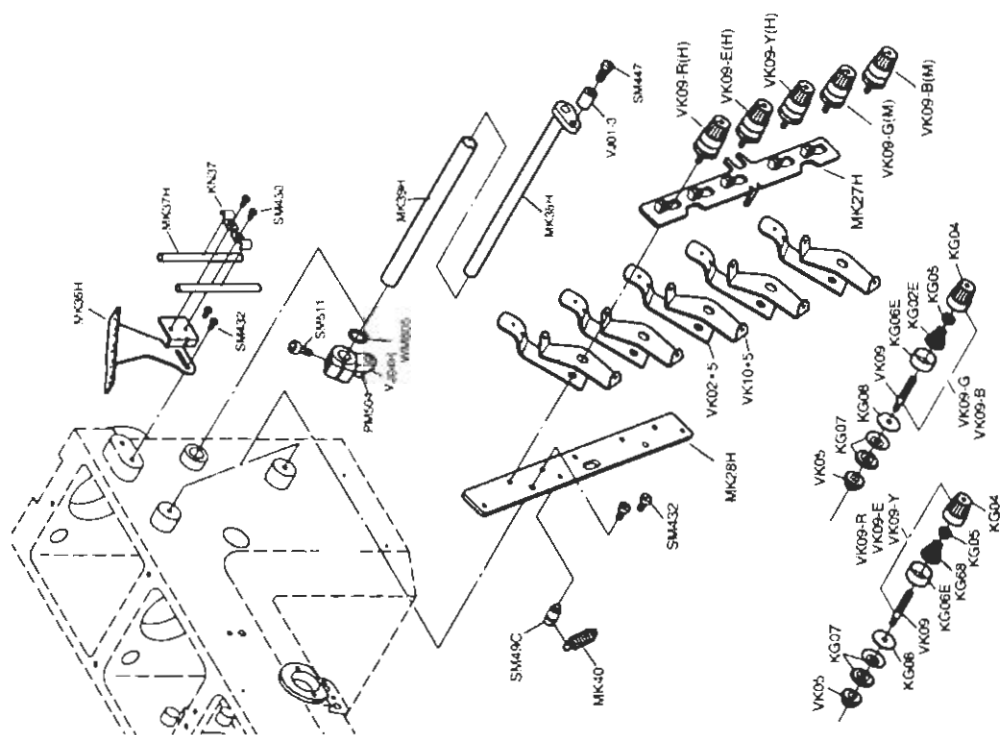
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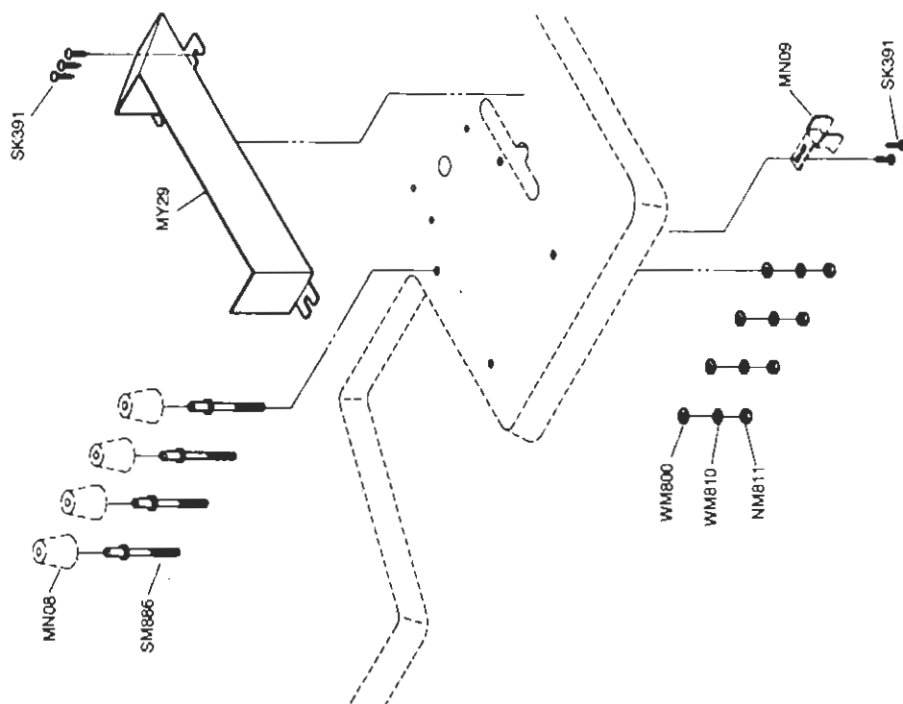
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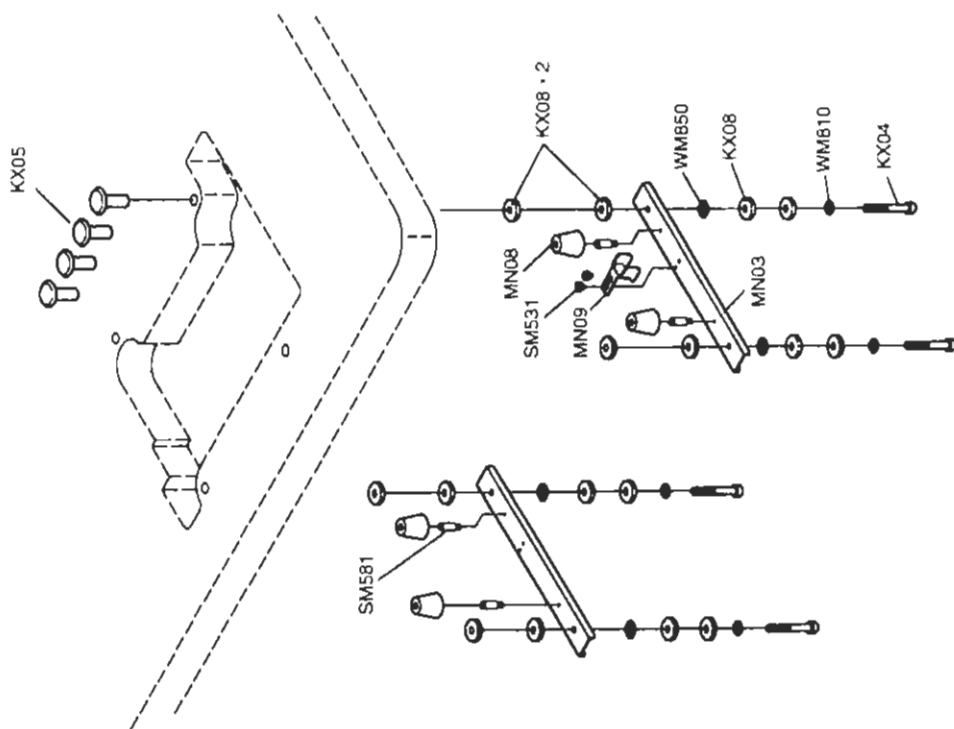
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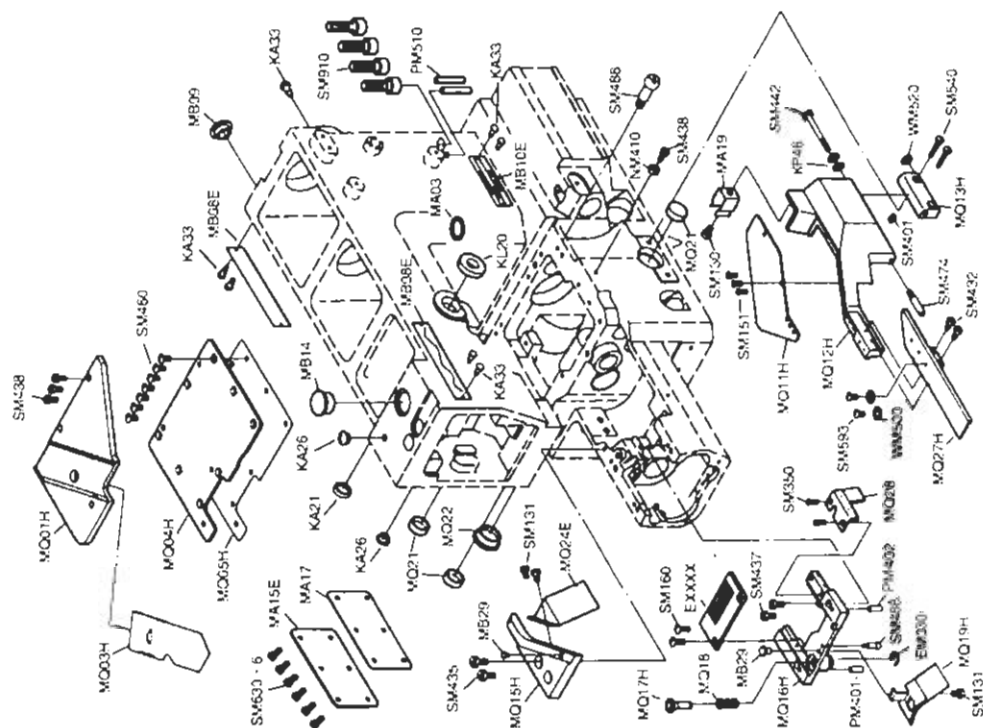
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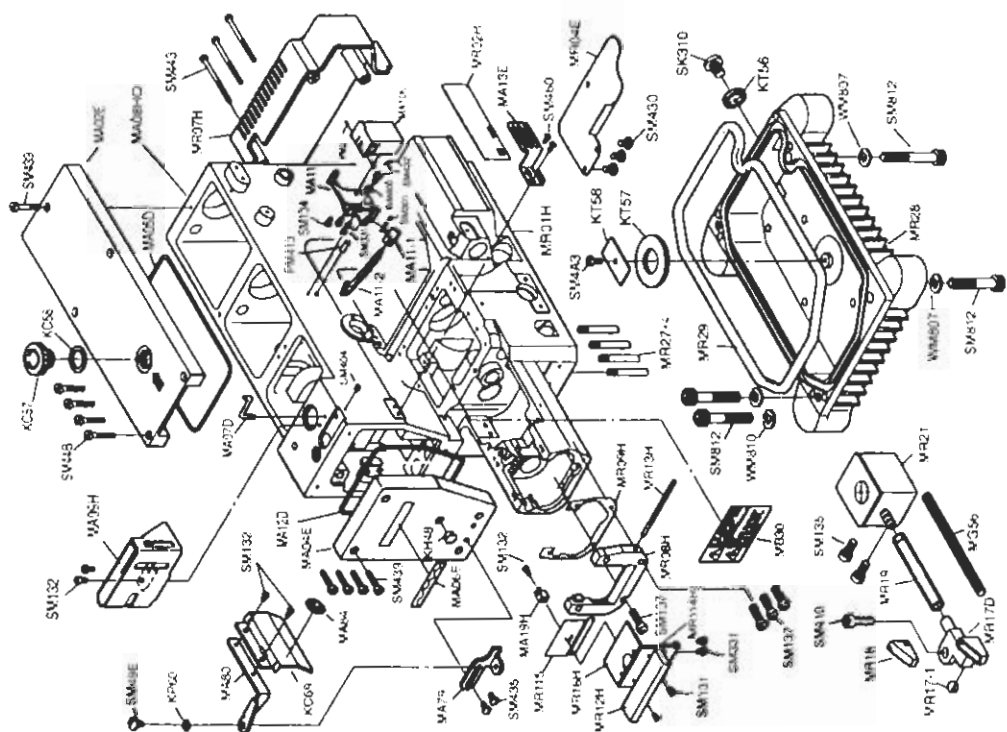
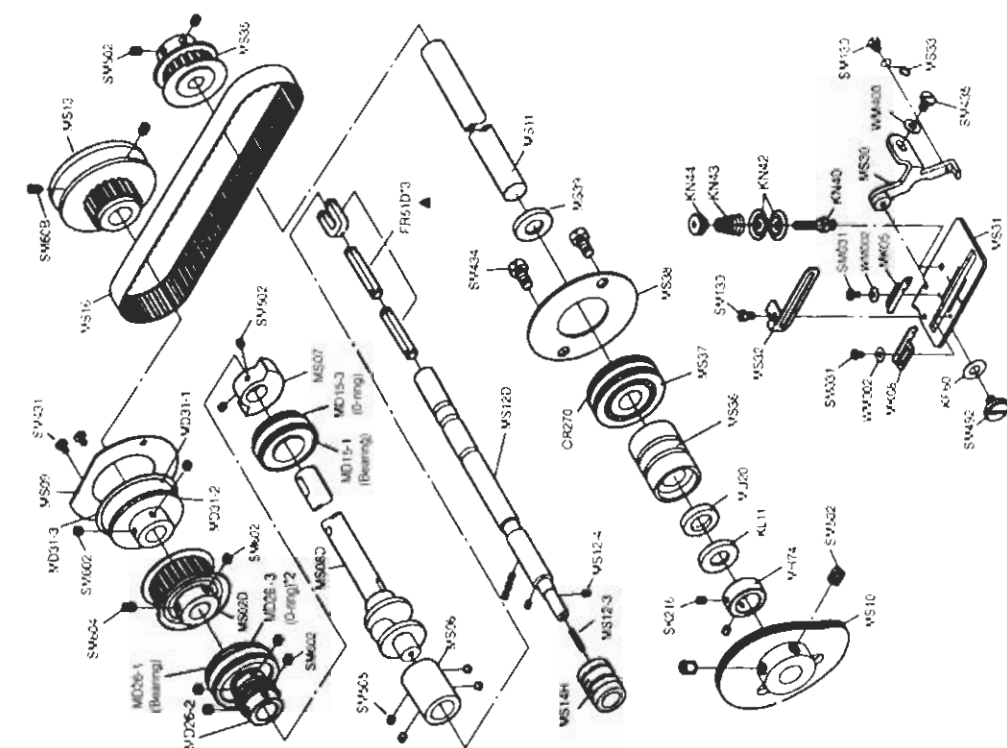
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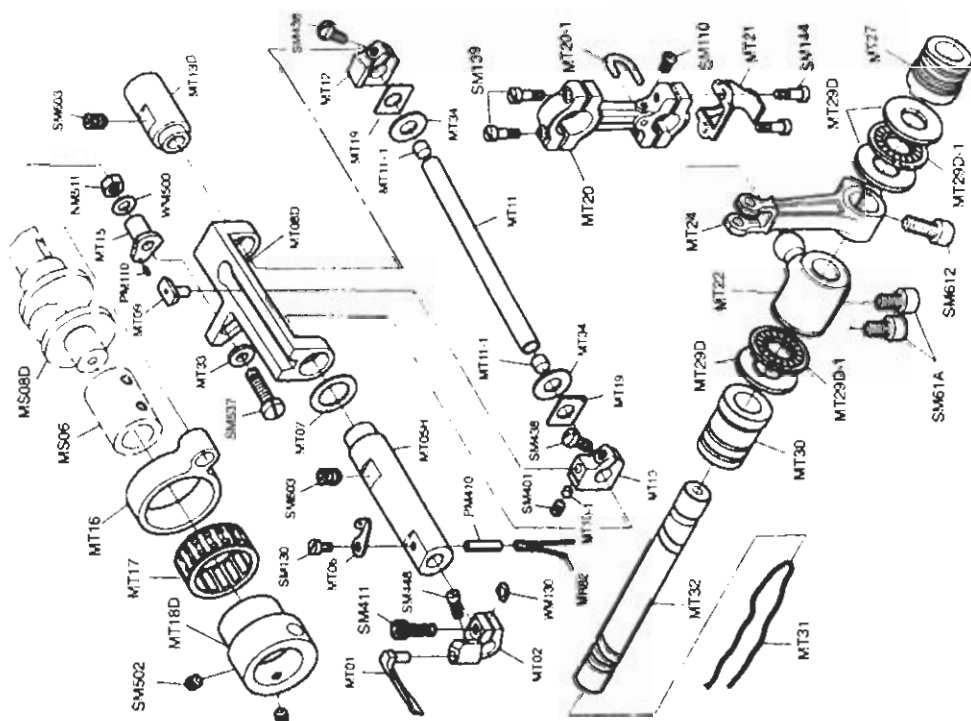
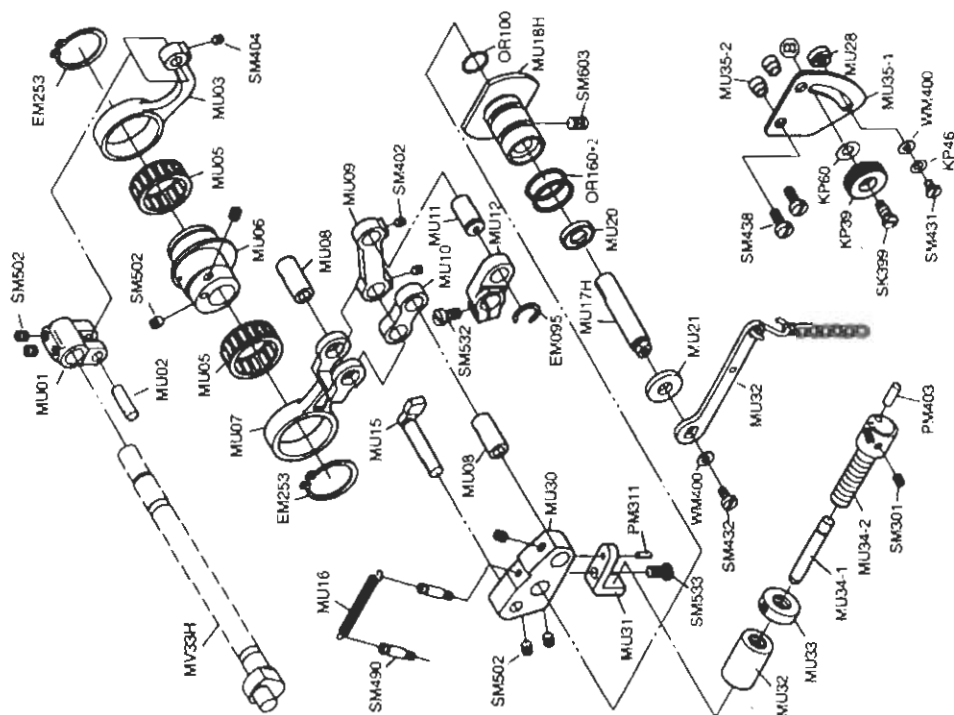
PARTS LIST FOR MQ GROUP



PARTS LIST FOR MA GROUP



PARTS LIST FOR MT GROUP



PARTS LIST FOR **MW GROUP**

